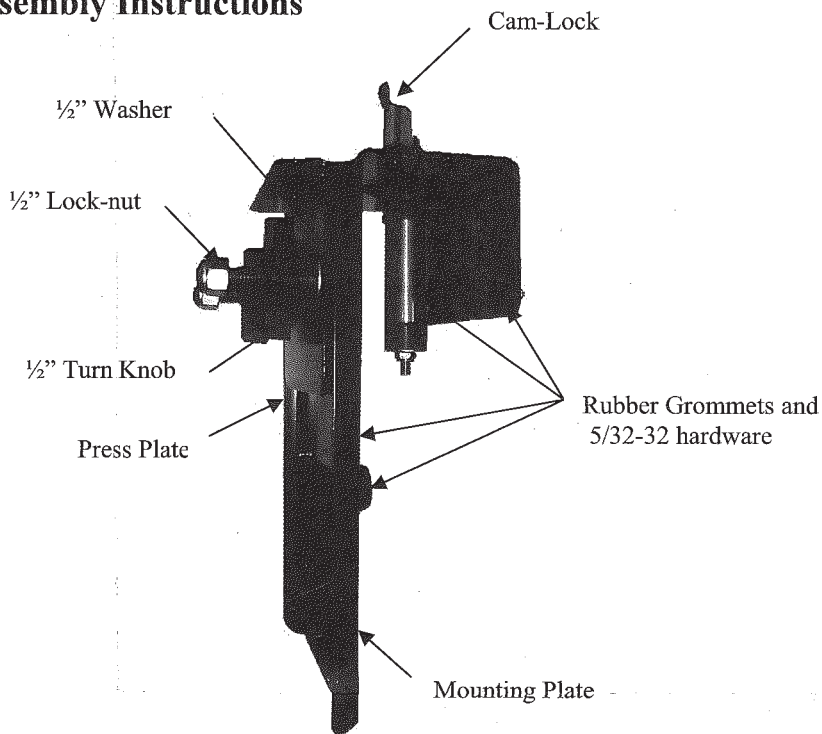




Polaris Ranger Saw Press Assembly Instructions

Parts List

Description	Quantity
5/32-32 x 5/8 BOLT	4
5/32-32 x 1 BOLT	2
5/32-32 NUT	4
CAM-LOCK	1
MOUNTING PLATE	1
PRESS PLATE	1
1/2" WASHER	2
1/2" TURN KNOB	2
1/2" NUT	2
RUBBER GROMMET	4
NYLON SPACER	2



Ranger 400/500/800 Assembly:

1. Attach the (4) rubber grommets to the inside of the mounting plate with the (4) 5/32-32 x 5/8 bolts and (4) 5/32-32 nuts. (Make sure to have the heads of the bolts inside the recess of the rubber grommet.)
2. Slide the Press plate over the threaded rods so that the foam matches up to each other and the angle on the press plate is on the upper side. The upper side of the mounting plate is the same side the cam-lock is placed on.
3. Slide the (2) 1/2" washers over the threaded rods.
4. Turn the (2) 1/2" turn knobs over the threaded rods.
5. Tighten the (2) 1/2" lock-nuts onto the threaded rods so that they are secure and cannot be turned by hand.
6. Note: Disregard Nylon Spacers and 5/32-32 x 1" bolts

Ranger 900 Assembly:

1. Attach the (2) rubber grommets to the inside of the mounting plate top holes with the (2) 5/32-32 x 5/8 bolts and (2) 5/32-32 nuts. (Make sure to have the heads of the bolts inside the recess of the rubber grommet.)

2. Attach the (2) rubber grommets and (2) nylon spacers to the inside of the mounting plate bottom holes with the (2) 5/32-32 x 1 bolts and (2) 5/32-32 nuts. (Make sure to have the heads of the bolts inside the recess of the rubber grommet.)
3. Slide the Press plate over the threaded rods so that the foam matches up to each other and the angle on the press plate is on the upper side. The upper side of the mounting plate is the same side the cam-lock is placed on.
4. Slide the (2) 1/2" washers over the threaded rods.
5. Turn the (2) 1/2" turn knobs over the threaded rods.
6. Tighten the (2) 1/2" lock-nuts onto the threaded rods so that they are secure and cannot be turned by hand.

Attachment:

Follow the cam-lock assembly instructions for mounting the mounting plate to the bed rail of the Polaris Ranger. Note that the accessory on the cam-lock instructions is the mounting plate of the saw press.

